





Switzerland's first public hydrogen filling station

At the site of Coop Mineraloel AG's existing filling station in Hunzenschwil, Coop is opening the first public hydrogen filling station in Switzerland purely relying on renewable hydrogen.

Worldwide there currently are already over 220 public operational hydrogen filling stations. As of mid-2016, Germany alone already had 33 operational hydrogen filling stations and will be gradually increasing its network to around 400 over the next few years. The expanding hydrogen network in many other European countries will soon allow to cross Europe in a fuel cell car. This development clearly documents today's advanced status of fuel cell technology for mobility. Furthermore, efforts to reduce CO, emissions have driven filling station operators to include and market alternative and climate-neutral fuels in their offering.

Hydrogen offers the same convenience as modern combustion engines (range, fuelling time etc.) without any CO_2 and other exhaust fumes polluting the environment. Coop Mineraloel AG wants to ensure that its customers are able to buy hydrogen at a price per Km comparable to fossil fuels.

By opening the first public hydrogen filling station Coop is taking the first step towards readying its network for the environmental demands of the future. Coop will be extending the availability of hydrogen to other filling stations. Initially Coop's first hydrogen-fuelled truck and another 12 Coop fuel cell cars will be the main customers for the hydrogen. The filling station of course is also available to all other fuel cell customers.

The filling station part of the hydrogen system

As hydrogen is a very lightweight gas. It is always transported and stored in the Coop system under high pressure. At the production stage the output pressure is 30bar. It is then compressed by a special compressor to 200 bar for transport. The hydrogen trailer must be able to unload the hydrogen as quickly as possible; this is why the hydrogen is transferred to the 50-bar large tank at the filling station where it is then compressed to 950 bar in high-pressure tanks. The fuelling process is time sensitive. Therefore hydrogen is tranferred from the high-pressure tanks to the 700 bar tanks of hydrogen cars.

Hydrogen compression in high-pressure tanks

Compressing the hydrogen to 950 bar presents the biggest technical challenge at the filling station. Compressor failure is the most common cause of operational failures at existing hydrogen filling stations around the world. Therefore Coop Mineraloel AG has chosen a highly reliable and innovative compressor made by Linde.

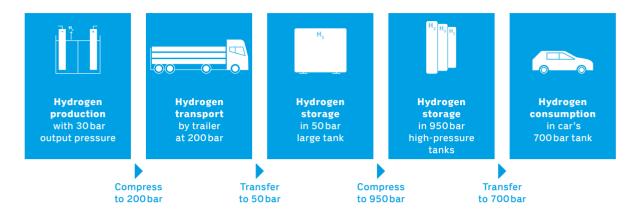
Fuel cell cars are fuelled at 700 bar and hydrogen trucks and buses are usually fuelled at 350 bar. The Coop filling station in Hunzenschwil offers both pressure levels. The storage bottles for 700 bar fuelling are housed in the same container as the compressor while those for 350 bar fuelling are placed in a separate container.

Dispenser and fuelling process

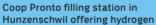
Both the 350 bar fuelling system for trucks and buses and the system for cars are integrated into the dispenser. Trucks and cars can be fuelled at the same time

Like conventional filling stations, the gaseous hydrogen is transferred to the vehicle via a pump nozzle. This process takes just a few moments and is comparable to conventional fossil fuels (petrol and diesel). For cars (700 bar), the hydrogen is pre-cooled during the fuelling process through a cooler to -40°C.

Coop hydrogen process and pressure levels up to and including fuelling









Linde's Ionic container (IC 90)



Coop hydrogen dispenser

Technical data

Storage

Hydrogen filling station capa Hydrogen volume	acity	Compres Manufac
max. at filling station	388 kg hydrogen	Type
Number of fuelling sessions	12 x 3 kg in 2'	
in succession, car	6 x 6 kg in 3'	Output p
	Standing time approx. 10'	Final pre
Number of fuelling sessions	4 x 15 kg in 4'	Consump
in succession, truck	2 x 30 kg in 7'	compres
	Standing time approx. 12'	Storage i
Time take to fill		
all tanks	2 hours	Medium
		Manufac
High pressure tank		Contents
Bottles 700 bar	18 units, 3 sections	Tank leng
Fuelling	scalable	Tank dia
Bottles 350 bar	39 units	Weight
Fuelling	scalable	H ₂ capac

In 2 20 foot containers, 6 m, with compressor

ssor

Manufacturer	Linde	
Туре	5-stage ionic compressor,	
	IC90	
Output pressure	7 bar	
Final pressure	950 bar	
Consumption of		
compressor 7-900 bar	2.7 kWh/kg	
Storage in	20 foot containers, 6 m	

n pressure tank

Manufacturer	Ludwig Elkuch AG
Contents	87 m ³
Tank length	17.7 m
Tank diameter	3 m
Weight	40 to
H ₂ capacity	310 kg
Storage	Underground